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Clutch Holding Tool

80.11900 rev. 1

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CLUTCH HOLDING TOOL

TEAM BOSS CVT (RAPID REACTION)

Code 80.11900

Version Rev01 (01102026)

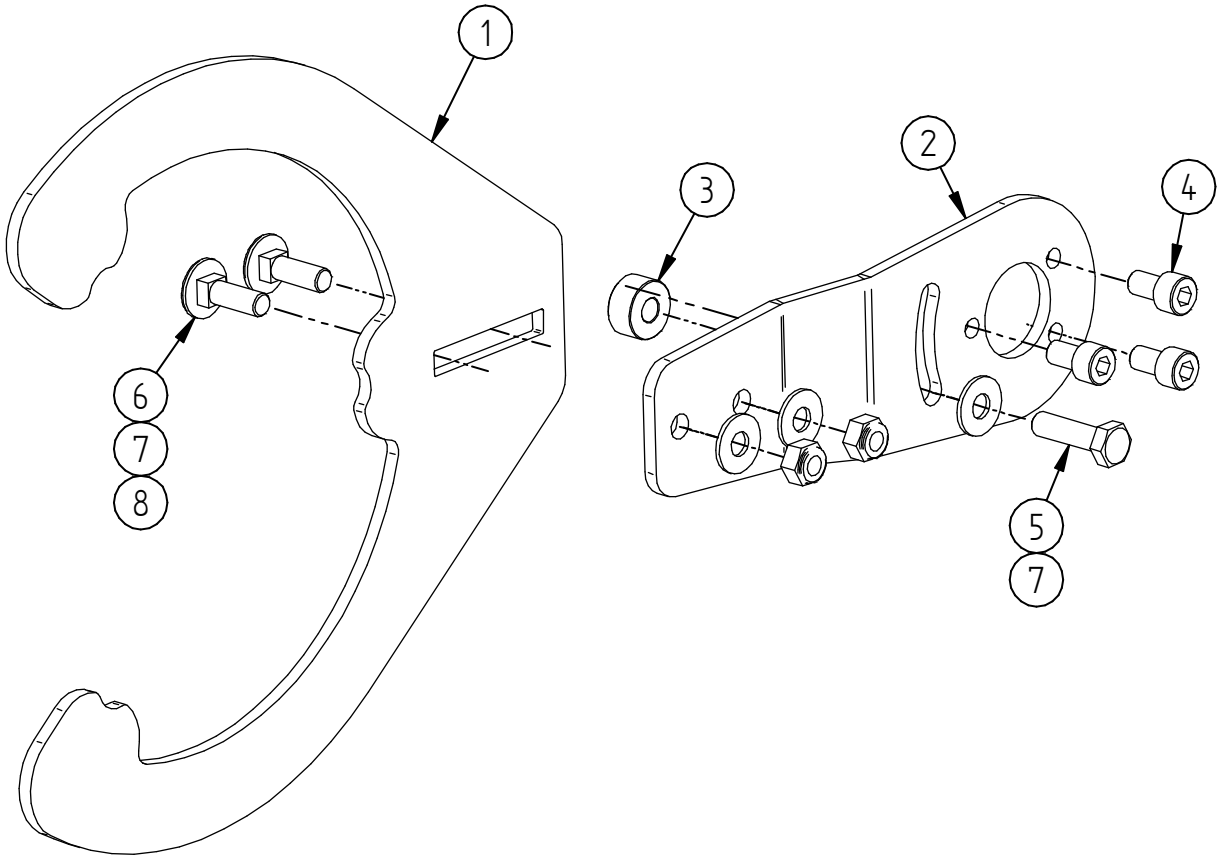


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Primary holder	80.11901	1
2	Secondary holder	80.11902	1
3	Distance bush	05.7102	1
4	Bolt M8x14 DIN 912	OT.02.06.049	3
5	Bolt M8x30 DIN 933	OT.02.02.020	1
6	Carriage bolt M8x25 DIN603	OT.02.05.060	2
7	Washer Ø8/20 SFS3738	OT.04.03.030	3
8	Nut M8 Nyloc DIN985	OT.03.02.040	2

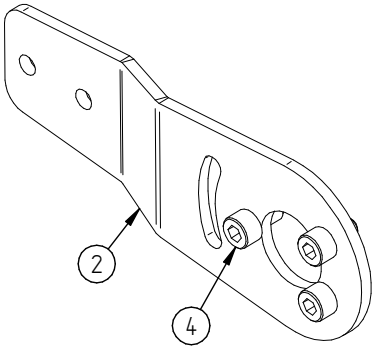


NB!

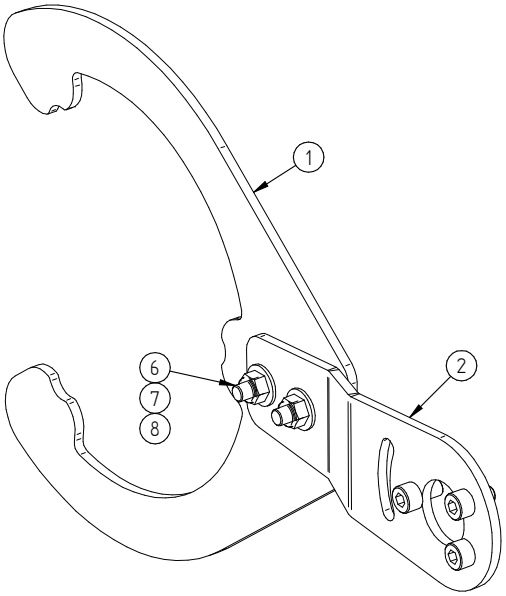
All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements!

FITTING INSTRUCTIONS

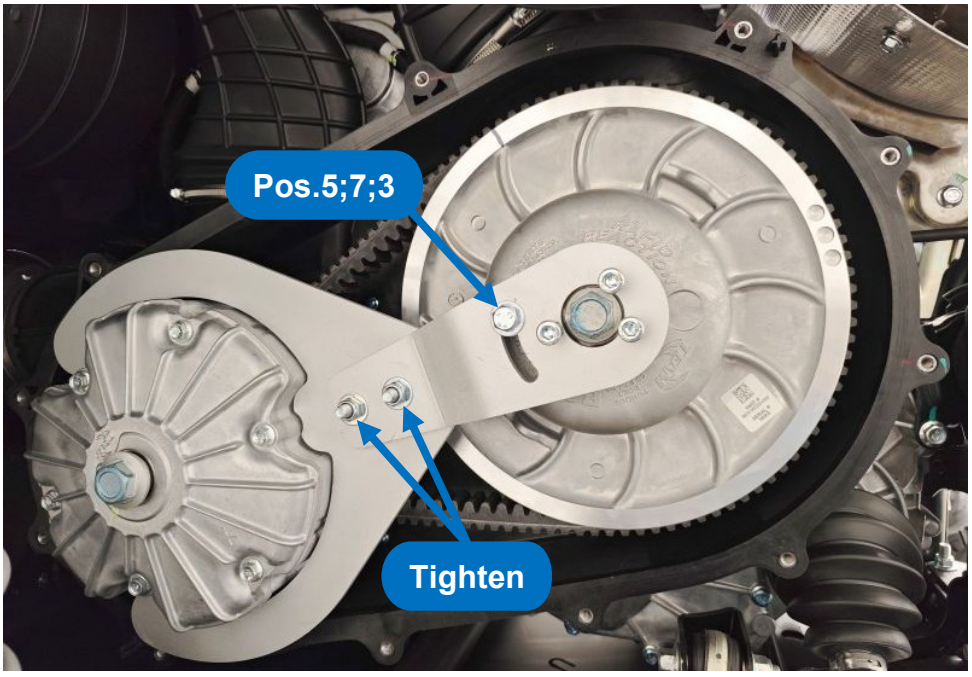
Step 1 Screw in M8x14 bolts (Pos.4) to secondary holder.



Step 2 Connect primary holder and secondary holder. Use M8x25 bolts (Pos.6), Ø8/20 washers (Pos.7) and M8 Nyloc nuts (Pos.8). Do not tighten bolts!



Step 3 Place the assembled holder onto the clutch. Tighten the bolts from previous step.
For added stability screw in the M8x30 bolt (Pos.5) to the secondary.
Use distance bush (Pos.3) between secondary holder and secondary clutch.
You do not have to tighten the M8x30 bolt, screw it just against the holder, this helps to keep the clutch holder in place while tightening clutch center bolts.



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